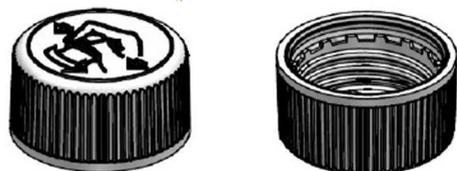


28mm ROPP White PP CR Screw Cap, EPE Lined



Materials				
Item	Material	Manufacturer	Reference	Addition Rate
Outer material REF 1	HDPE	Ineos	Rigidex HD5218EA	95%
Outer material REF 2	HDPE	Sabic	M200056	95%
Outer material REF 3	HDPE	Chevron Phillips	Marlex 9018	95%
Outer slip additive REF 1	HDPE	Wells	SL91695	2%
Outer masterbatch REF 1	PE	PMB	ME3-12560 (White)	3%
Outer masterbatch REF 2	PE	Schulman	Polybatch 8160 UK (White)	3%
Inner material REF 1	HOPP	Sabic	PP576S	95%
Inner material REF 2	HOPP	Basell	HP548R	95%
Inner slip additive REF 1	HOPP	Wells	SL91696	5%
Liner REF 1	EPE	Selig	EPE 42A	~
Glue REF 1	Glue	Fuller	Swiftmelt 3067	~
Top Coat Ink REF 1	Ink	Zeller Gmelin	C81	~

Dimensions & Weight					
Customer Drawing Reference:	X988.00.00	Issue:	6	Date:	08/10/2018
Critical Dimensions	Value	Tolerance	U.O.M		
Major Thread Diameter	27.80	± 0.20	mm		
Minor Thread Diameter	25.70	± 0.20	mm		
Skirt O/D	35.30	± 0.30	mm		
Overall Height	24.10	± 0.25	mm		
Gross Weight	6.10	± 10%	g		

Bluesky Product Code

28CRW-EV2

Colour

White

Neck Size

28mm

Weight

N/A

Material

See Drawing

Last Updated By

GJW - 17/05/2022