



# The Book of Caps/Closures



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## Our Mission

BlueSky make the procurement of rigid packaging fast, simple, and consistent. Our packaging expertise and strategic supply chain management, combined with the instant availability of our huge stock range, provide the continuity and confidence you need to build your business.

## Our Vision

To be the UK & Ireland's most trusted and dependable supply partner and stockist of rigid packaging.

## Our Values

### Commit and Deliver:

We have a can do, will do and DOES DO attitude. We accept responsibility and accountability. We are reliable and trustworthy. We deliver consistent performance.

### Humble and Positive:

We are team players and positive irrespective. We are experts without ego. We are confident and caring. We celebrate wins and share learnings.

### Hungry for Improvement:

We are always learning. We hold each other accountable in a supportive way. We are agile and ready for change. We value feedback and strive for continuous improvement.



## 20mm Caps & Closures

20mm Caps & Closures are designed for bottles with a 20mm neck, offering versatile options including screw caps, disc tops, flip tops, and twist-turn nozzles for directional application.

### Screw Caps

Aluminium



<b>Code</b>	200AE
<b>Finish</b>	
<b>Colour</b>	Plain
<b>Weight (g)</b>	1.0

### Screw Caps

Ribbed



<b>Code</b>	200SCW-E	200SCB-E
<b>Finish</b>	Ribbed	Ribbed
<b>Colour</b>	White	Black
<b>Weight (g)</b>	1.5	1.5

### Screw Caps

Smoothwall



<b>Code</b>	200SCWSW-E	200SCBSW-E
<b>Finish</b>	Smooth	Smooth
<b>Colour</b>	White	Black
<b>Weight (g)</b>	1.5	1.5

### Screw Caps

Single Hole Plus



<b>Code</b>	200SCWSW-SHP	200SCBSW-SHP
<b>Finish</b>	Smooth	Smooth
<b>Colour</b>	White	Black
<b>Weight (g)</b>	3.0	3.0

**Disc Tops**

Smoothwall



<b>Code</b>	200DTW-M	200DTB-M	200DTN-M
<b>Finish</b>	Smooth	Smooth	Smooth
<b>Colour</b>	White	Black	Natural
<b>Weight (g)</b>	3.0	3.0	3.0

**Disc Tops**

Silver Collar



<b>Code</b>	200DTW-GSCE	200DTB-GSCD
<b>Finish</b>	Collared	Collared
<b>Colour</b>	White	Black
<b>Weight (g)</b>	5.0	5.0

**Flip Tops**  
Smoothwall



<b>Code</b>	200FTW	200FTB	200FTN
<b>Finish</b>	Smooth	Smooth	Smooth
<b>Colour</b>	White	Black	Natural
<b>Weight (g)</b>	3.0	3.0	3.0

**Twist Turns**  
Ribbed



<b>Code</b>	200TTB-PP	200TTN-PP
<b>Finish</b>	Ribbed	Ribbed
<b>Colour</b>	Black	Natural
<b>Weight (g)</b>	4.0	4.0



# 24mm Caps & Closures

24mm Caps & Closures are designed to fit 24mm neck bottles, offering a mix of screw caps, disc tops, flip tops, and twist-turn nozzles for directional application.

## Screw Caps Aluminium



<b>Code</b>	240AE	240AEDS
<b>Finish</b>		
<b>Colour</b>	Plain	Plain
<b>Weight (g)</b>	1.2	1.2

### Screw Caps

Ribbed



<b>Code</b>	240SCWE	240SCBE
<b>Finish</b>	Ribbed	Ribbed
<b>Colour</b>	White	Black
<b>Weight (g)</b>	3.0	3.0

### Screw Caps

Smoothwall



<b>Code</b>	240SCWSW	240SCBSW
<b>Finish</b>	Smooth	Smooth
<b>Colour</b>	White	Black
<b>Weight (g)</b>	3.0	3.0

### Screw Caps

Single Hole Plug



<b>Code</b>	240SCW-SHP
<b>Finish</b>	Ribbed
<b>Colour</b>	White
<b>Weight (g)</b>	3.0

### Disc Tops

Smoothwall



<b>Code</b>	240DTW-2	240DTB-M	240DTN-2
<b>Finish</b>	Smooth	Smooth	Smooth
<b>Colour</b>	White	Black	Natural
<b>Weight (g)</b>	4.0	4.0	4.0

**Disc Tops**

Gold Collar



<b>Code</b>	240DTW-GGC4	240DTB-GGC4
<b>Finish</b>	Collared	Collared
<b>Colour</b>	White	Black
<b>Weight (g)</b>	7.0	7.0

**Disc Tops**

Silver Collar



<b>Code</b>	240DTW-GSC4	240DTB-GSC4	240DTN-GSC4
<b>Finish</b>	Collared	Collared	Collared
<b>Colour</b>	White	Black	Natural
<b>Weight (g)</b>	7.0	7.0	7.0

### Disc Tops

Future



<b>Code</b>	240FUDTW
<b>Finish</b>	Smooth
<b>Colour</b>	White
<b>Weight (g)</b>	4.0

### Flip Tops

Smoothwall



<b>Code</b>	240FTW	240FTB	240FTN
<b>Finish</b>	Smooth	Smooth	Smooth
<b>Colour</b>	White	Black	Natural
<b>Weight (g)</b>	3.5	3.5	3.5

### Flip Tops

Ribbed



<b>Code</b>	240FTWRE5
<b>Finish</b>	Ribbed
<b>Colour</b>	White
<b>Weight (g)</b>	3.0

### Twist Turns

Ribbed



<b>Code</b>	240TTW-PP	240TTB-PP	240TTN-PP
<b>Finish</b>	Ribbed	Ribbed	Ribbed
<b>Colour</b>	White	Black	Natural
<b>Weight (g)</b>	5.0	5.0	5.0

# 28mm Caps & Closures

28mm Caps & Closures are a go-to option for 28mm neck bottles, with choices including screw caps, disc tops, flip tops, and twist-turn nozzles for targeted, directional application.

## Screw Caps

Aluminium



<b>Code</b>	280AE
<b>Finish</b>	
<b>Colour</b>	Plain
<b>Weight (g)</b>	1.4

## Screw Caps

Ribbed



<b>Code</b>	280SCW-D	280SCBD-IHSP
<b>Finish</b>	Ribbed	Ribbed
<b>Colour</b>	White	Black
<b>Weight (g)</b>	3	3.4

## Disc Tops

Smoothwall



<b>Code</b>	280DTW	280DTB	280DTN
<b>Finish</b>	Smooth	Smooth	Smooth
<b>Colour</b>	White	Black	Natural
<b>Weight (g)</b>	5.0	6.0	5.0

**Disc Tops**

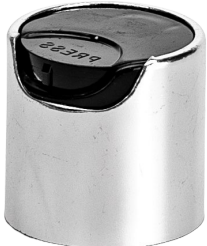
Gold Collar



<b>Code</b>	280DTB-GGC4
<b>Finish</b>	Collar
<b>Colour</b>	Black
<b>Weight (g)</b>	8.5

**Disc Tops**

Silver Collar



<b>Code</b>	280DTB-GSC4
<b>Finish</b>	Collar
<b>Colour</b>	Black
<b>Weight (g)</b>	8.5

**Flip Tops**  
Smoothwall



<b>Code</b>	280FTW-G	280FTB-G	280FTN-G
<b>Finish</b>	Smooth	Smooth	Smooth
<b>Colour</b>	White	Black	Natural
<b>Weight (g)</b>	4.7	4.7	4.7

**Twist Tops**  
Ribbed



<b>Code</b>	280TTW-PP	280TTB-PP
<b>Finish</b>	Ribbed	Ribbed
<b>Colour</b>	White	Black
<b>Weight (g)</b>	4.5	4.5

# ROPP 20&28mm

ROPP Closures (Roll-On Pilfer Proof) provide a secure, tamper-evident seal for bottles with ROPP neck finishes, making them ideal for pharmaceuticals, healthcare, and nutritional products where safety and product integrity are essential.

## Tamper-Evident

28mm



Code	28ROPPE	28CRW	28TEW	28TEB
Finish	Aluminium	Ribbed	Ribbed	Ribbed
Colour	Brushed	White	White	Black
Weight (g)	2.0	6.6	4.2	5



## R3 Jar Lids

R3 Jar Lids, available from 38mm-100mm, come in a range of materials, including aluminium and PP, with smooth or ribbed finishes to suit your pack design. Choose from a variety of liners, including EPE and IHS options, for enhanced sealing and product protection.

### Screw Caps

Available from 38mm-100mm



Code	R370AE	R370PPW	R370PPB	R370PPN	R370SCW	R370SCB
Finish	Aluminium	Smooth	Smooth	Smooth	Ribbed	Ribbed
Colour	Brushed	White	Black	Natural	White	Black
Weight (g)	7.0	8.0	8.0	8.0	8.0	8.0





# More Info

# Sustainability

## PET

Our PET ranges are available with 30-100% post-consumer recycled (PCR) content. The inclusion of PCR content supports the circular economy, while maintaining the same quality and integrity as virgin PET.

Choosing at least 30% PCR content helps you avoid the UK Plastic Packaging Tax and supports compliance with the EU Packaging and Packaging Waste Regulation (PPWR).



## Mono-Material Lotion Pump

Our expanding Mono-Material Lotion Pump range, available in 24/410 and 28/410 neck sizes, are fully kerbside recyclable and align with PPWR and UK EPR regulations. Intended for compatibility with PP, PET, and PE bottles and available in a variety of styles and finishes, these pumps are ideal for personal care, home care, and wellness applications.

Supports the "Recycle with Cap On" initiative.



# Decorating Plastic

Our printing services offer an efficient and effective way to brand your plastic products. We can cater for both block (single pass) and multi-coloured (multi pass) designs printing straight on the bottle.

Printed labels are available via our trusted partners, who offer a selection of premium finishes and speciality options like white ink to achieve more vibrant colour results.

Techniques include silk screen, digital, pad printing and foil blocking. Depending on the design, these can be applied to both bottles and closures. Embossing and debossing are also available for added texture and premium branding.





# Dip Tube Trimming

Treatment pumps, lotion pumps, trigger sprays and atomisers are stocked with dip tubes in various common lengths but if none suit your chosen bottle, we can trim them to match – saving you time and money.



Treatment pumps, lotion pumps, trigger sprays and atomisers.



6 semi-automatic machines.



Leadtime: 5 days subject to quantity.



MOQ: 1,000.



# Cap Wadding

Cutting, insertion and fixing of liners including EPE, Induction Heat Seal (IHS) and Pressure Sensitive (PSL) into any size cap of your choice.



Any size cap with EPE liner, IHS, PSL



Leadtime: 5 days subject to quantity.



MOQ: 1,000.

# Custom Moulding & Tooling

BlueSky's custom tooling service involves designing your bottle or jar to your exact specification and requirement. If your product demands something unique, whether that's playful curves, vintage shapes, or modern aesthetics, you can devise a recognisable packaging silhouette.



PET is a highly flexible material, allowing us to produce bottles and jars to your exact specifications using stretch blow moulding, with realistic 3D visuals provided before any tooling costs are incurred.

# Our Process

1

## Initial Design

Starting with your idea we will agree an initial design. We work from mood boards and your brand colours to produce a visual image of the desired result.

4

## Manufacture Tooling

This is the exciting part. We manufacture tooling for the exact shape of your packaging design to produce a prototype.

2

## Full Technical Specification

We then take your dimensions and produce a full technical specification with exact measurements and material details of what is achievable. This enables us to make an accurate model for you.

5

## Pre-Production Sample

We then take your dimensions and produce a full technical specification with exact measurements and material details of what is achievable. This enables us to make an accurate model for you.

3

## 3D Print & Initial Sample

Before going into manufacture, we will send you a 3D printed sample so you can see the physical size and shape of your packaging.

6

## Production

Once we have your approval, mass production commences! Fast, high quality production with food grade manufacturing standards if required.





## Get in touch

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# Unlimited Packaging Possibilities